



SPECIFICATION 330524: BORING AND JACKING

PART 1.0 GENERAL

1.1 DESCRIPTION

- 1.1.1 The work of this specification includes all labor, machinery, construction equipment and appliances required to perform in a good workmanlike manner all boring and jacking of pipeline casings and installation of pipe therein.
- 1.1.1.1 The overall work scope shall include, but not be limited to, boring and jacking pits and equipment, sheeting, steel casing pipe, skid, steel straps, coatings, location signs as required, installation of the carrier pipe within the casings, miscellaneous appurtenances to complete the entire work as shown on the Construction Drawings, and restoration.
- 1.1.1.2 Boring and jacking operations shall be performed within the right-of-way and/or easements shown on the Construction Drawings.
- 1.1.2 The equipment used in boring and jacking casings shall be of adequate commercial size and satisfactory working condition for safe operation, and may be subject to approval by the County at the discretion of the Project Manager. Such approval, however, shall not relieve the Contractor of the responsibility for making a satisfactory installation meeting the criteria set forth herein. Only workmen experienced in boring and jacking operations shall be used in performing the Work.
- 1.1.3 Provide all structures, safety equipment, and professional services required to provide for the health and safety of the general public and of personnel involved in pipe boring and jacking work in accordance with the requirements of the regulatory agencies having jurisdiction.
- 1.1.4 Take all measures necessary to protect surrounding public and private property, adjacent buildings, roads, drives, sidewalks, drains, sewers, utilities, trees, structures, and appurtenances from damage due to pipe boring and jacking work. Responsibility and payment for correction of such damage, including additional engineering and/or inspection costs incurred by the County, shall be the sole responsibility of the Contractor.

1.2 REFERENCE DOCUMENTS

- American Society for Testing and Materials (ASTM)
- American Water Works Associations (AWWA)
- American Welding Society (AWS)
- Florida Department of Transportation (FDOT)

1.3 SHOP DRAWINGS AND SUBMITTALS

- 1.3.1 For County projects, shop drawings and related manufacturer's product certification shall be made in accordance with the General and Special Conditions of the Contract for approval prior to purchase or fabrication of the material by the manufacturer.
- 1.3.2 Detailed drawings showing location/plan views of all jack and bore pits are required.
- 1.3.3 Certification and test reports for the material, manufacturing, and test of the casing pipe shall be



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performed and furnished by the pipe manufacturer in accordance with the latest standards of the industry as referred to in Part 1.2 herein.

- 1.3.4 For all installations, submit a jack and bore plan with sufficient information to establish the proposed installation strategy. All plans shall be reviewed and approved by Hillsborough County Public Utilities Department (PUD) prior to starting work. The plan shall include all the following information as applicable:
- 1.3.4.1 An indication of where the leading edge of the casing is to be located with respect to the line and grade, and the intervals for checking line and grade during installation. Maintain a record of progress at the job site.
 - 1.3.4.2 Equipment of adequate size and capability to install the product, and include the equipment manufacturer's information for all power equipment used in the installation.
 - 1.3.4.3 The means for controlling line and grade.
 - 1.3.4.4 The means for centering the cutting head inside the borehole.
 - 1.3.4.5 Provide a means for preventing voids by assuring:
 - a) The rear of the cutting head shall not advance in front of the leading edge of the casing by more than 1/3 times the casing diameter, and in stable cohesive soil conditions this distance shall not exceed eight inches.
 - b) In unstable conditions, such as granular soil, loose or flowable materials, the cutting head is retracted into the casing a distance that permits a balance between pushing pressure, pipe advancement and soil conditions.
 - 1.3.4.6 Adequate casing lubrication with a bentonite slurry, or other approved technique.
 - 1.3.4.7 An adequate band around the leading edge of the casing to provide extra strength in loose unstable materials when the cutting head has been retracted into the casing to reduce skin friction as well as provide a method for the slurry lubricant to coat the outside of the casing.
 - 1.3.4.8 At least 20 feet of full diameter auger at the leading end of the casing. Subsequent auger size may be reduced, but the reduced auger diameter must be at least 75% of the full auger diameter.
 - 1.3.4.9 Water to be injected inside the casing to facilitate spoil removal. The point of injection shall be no closer than two feet from the leading edge of the casing.
- 1.3.5 Submit a copy of any design exception prior to installation. Design exceptions are issued by the Utility Design Section Manager. Any deviation from the specifications requires a design exception.

1.4 RELATED WORK

- All specifications of Division 03
- All specifications of Division 33
- Hillsborough County Utility Accommodation Guide
- Hillsborough County PUD Technical Manual
- Hillsborough County Transportation Technical Manual

PART 2.0 PRODUCT

2.1 PIPE CASING

- 2.1.1 Steel pipe casings shall conform to the requirements of AWWA C200 and ASTM A139 (straight seam pipe only), Grade "B" with a minimum yield strength of 35,000 psi and be of a thickness equal to or exceeding the minimum gauge indicated on the Contract Drawings, and equal to or



exceeding the requirements of the applicable governing agency. Pipe casing to be placed by jacking methods shall be of sufficient thickness and axial strength to withstand the forces to be encountered during the jacking process. The pipe shall be coated externally with coal-tar primer followed by hot coal-tar enamel in accordance with ANSI/AWWA C203. The casing shall be shop cut with ends square with centerline, leveled and welded so that the entire length of the casing shall be straight and true.

- 2.1.2 Field and shop welds of the casing pipes shall conform to the American Welding Society (AWS) standard specifications and shall be performed by qualified welders. Field welds shall be complete penetration (butt welded), single-bevel groove type joints in accordance with the requirements of ANSI/AWWA C206. Welds shall be airtight, continuous over the entire circumference of the pipe, and shall not increase the outside pipe diameter by more than 3/4-inch. Nor shall there be intrusion of the weld metal into the bore of the casing. It shall be the Contractor's responsibility to provide stress transfer across the joints which is capable of resisting the jacking forces involved.

2.2 CARRIER PIPE

The carrier pipe material shall be in accordance with the Construction Drawings and specifications and will be restrained with manufacturer's restrained joints.

2.3 AUGURING FLUIDS

Auguring fluids shall use a mixture of bentonite clay, or other approved stabilizing agent, mixed with potable water with a minimum pH of 6.0 to create the drilling fluid for lubrication and stabilization, as necessary. Vary the fluid viscosity to best fit the soil conditions encountered. Do not use other chemicals or polymer surfactant in the drilling fluid without written consent of the Engineer. Certify in writing to the Engineer that any chemicals to be added are environmentally safe and not harmful or corrosive to the facility. Identify the source of water for mixing the drilling fluid. Approvals and permits are required for obtaining water from such sources as streams, rivers, ponds, or fire hydrants. Any water source used other than potable water shall require a pH test.

PART 3.0 EXECUTION

3.1 GENERAL

The installation of pipeline casings under the railroad, highway, or arterial or collector roads (as shown on the Construction Drawings) shall be in accordance with all the requirements of the railway company, the Florida Department of Transportation, Hillsborough County, or other governing regulatory agency.

3.2 EXCAVATION

- 3.2.1 A two-inch auger pilot hole shall first be attempted to determine if rock will prevent the installation of the casing. If the pilot hole is successfully made, the casing shall be installed.
- 3.2.2 The leading section of casing shall be equipped with a jacking head securely anchored to prevent any wobble or variation in alignment during the jacking operation.
- 3.2.3 Excavation shall be performed entirely within the jacking head and no excavation in advance thereof shall be permitted. Every effort shall be made to avoid any loss of earth outside the jacking head.
- 3.2.4 Excavated material shall be removed from the casing as excavation progresses, and no



accumulation of such material within the casing will be permitted.

3.3 BORING AND JACKING

- 3.3.1 The boring and jacking operations shall be done simultaneously with correct line and grade carefully maintained for the casing. Holes for casing shall be bored with an auger mounted inside the pipe with the auger extending a short distance beyond the lead end of the pipe to preclude caving.
- 3.3.2 Excavation for jacking pits or shafts shall be in accordance with applicable sections of these specifications.
- 3.3.3 Carrier pipes shall have manufacturer's restrained joints and shall be supported to prevent damages to either carrier pipe or casing pipe. The ends of the casing pipe shall be sealed with elastomeric end seals fastened with stainless steel bands installed at each end of casing after installation of the utility pipe. See exhibits in Specifications 331002, 333006, and 339002 for details.
- 3.3.4 The top of the casing shall maintain a minimum of 36-inch clearance under the roadway surface or as indicated on the Construction Drawings.
- 3.3.5 The invert elevation of the steel casing for the individual roadway crossings shall be set in the field by the Contractor and shall be based on the minimum vertical clearance between the top of the carrier pipe, unless otherwise indicated on the Construction Drawings, and the existing utilities on either side of the crossing site unless otherwise noted on the Construction Drawings.
- 3.3.6 Casing invert elevations which are proposed by the Contractor shall be submitted to Hillsborough County for approval prior to starting work.

3.4 GROUTING

After jacking is completed, the Contractor shall drill holes in the casing at the locations of ground loss and elsewhere where voids are suspected and shall force grout in to fill voids to refusal at satisfactory pressures, but not to exceed 50 psi. This shall be done only in casings with large enough diameter to provide adequate working room.

3.5 LOSS OF GROUND

- 3.5.1 Should appreciable loss of ground occur during the jacking operation, the voids shall be backpacked promptly to the extent practicable with soil cement consisting of a slightly moistened mixture of one part cement to five parts granular material. Where the soil is not suitable for this purpose, the Contractor shall provide suitable material at his expense.
- 3.5.2 The soil cement shall be thoroughly mixed and rammed into place as soon as possible after the loss of ground.

3.6 TOLERANCES

Extreme care shall be exercised by the Contractor to maintain line and grade during jacking operation, and the Contractor may be required to modify the manner in which he is conducting his jacking operation to correct any deviation when deemed necessary by the Hillsborough County Project Manager, or Inspector.



3.7 RESPONSIBILITY

The Contractor shall be fully responsible for the placement of the casing. The details shown on the Construction Drawings are to be considered minimum only.

3.8 INSTALLATION OF PIPE

- 3.8.1 The pipe shall be installed in the casing using approved manufactured casing spacer centered on pipe length.
- 3.8.2 The pressure of sliding carrier pipe into the casing shall not be applied directly to carrier pipe. A plank, timber, or other material acceptable to the Project Manager shall be placed over the pipe end, during pushing, to protect it from damage.
- 3.8.3 Adjust the pipe grade as required by changing the thickness of the spacers to compensate for any grade variations of the casing.
- 3.8.4 If the alignment of the casing is such that the pipe grade cannot be met, the grade of the pipe shall be adjusted, if required by the Project Manager or Inspector. If realignment is not deemed feasible, another casing meeting the required grade shall be installed. The abandoned casing shall be filled with sand and the ends plugged with 12-inch thick masonry plugs. Realignment or replacement work shall in no way result in extra cost to the County.
- 3.8.5 Ends of casing pipe shall be sealed with elastomeric end seals fastened with stainless steel bands. See exhibits in Specifications 331002, 333006, or 339002 for details.

3.9 INSURANCE REQUIREMENTS AND FEES

- 3.9.1 With respect to the railway line crossings, the Contractor shall provide insurance in accordance with the railroad company requirements.
- 3.9.2 All work performed within the State of Florida Department of Transportation rights-of-way or within the Railroad property limits shall be in accordance with the requirements of those agencies which are hereby made a part of these specifications. It is the responsibility of the Contractor to determine all requirements of these agencies and to comply with said requirements including any necessary bonds, cash deposit, or insurance.
- 3.9.3 The Contractor will not be permitted to commence work on a railroad or highway crossing until bonds, cash deposits, or insurance furnished pursuant to the above by the Contractor is to the satisfaction of the Railroad Company or Florida Department of Transportation.

3.10 SUCCESSFUL COMPLETION

- 3.10.1 The Contractor shall be considered as having completed the requirements of any one boring or jacking when he has successfully completed the work to the satisfaction of the Engineer of Record.
- 3.10.2 The locations of any second or third attempts shall have the concurrence of the County Project Manager, or Inspector. If, after three attempts, the Contractor is not able to complete a boring or jacking, he may request authorization to use a trench. If such authorization is granted, the installation of the pipe and restoration of the surface shall be at no additional cost except that the Contractor shall be reimbursed for any casing abandoned in place at the unit price set forth in the



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Unit Price Schedule for Change Orders. If such authorization is not granted and the Contractor is required to utilize other methods approved by the PUD, it shall be considered additional work. However, appropriate credit shall be given for not having performed the borings or trenching.